

# GLOW WIRE TEST COMPLIANT ECONOMY POWER II (EP II) CONNECTORS AND TPA DEVICES



# **Economy Power II**

# **Connectors and TPA devices**

TE Connectivity (TE) offers Economy Power II (EP II) Glow Wire connectors in many different styles and configurations to meet safety and environmental requirements requested by the home appliances industry.

Several connector housing and header styles and configurations are available in Glow Wire compatible material that also meets UL 94 V-0 requirements. The use of Glow Wire test compliant components may allow users to reduce the time and expense of end-product testing associated with Glow Wire ignition and Glow Wire flammability index.

## Electrical

- Voltage rating: 600 VAC
- Current rating: 11.5 A

#### Mechanical

- Position: 2 to 12 single row wire-to-board
- Wire size: 0.26 to 1.33 mm<sup>2</sup> (22 to 16 AWG)
- Centerline: .156" (3.96 mm)
- Operating temperature: -55 to 105°C
- Selectively loaded headers available upon request

### **Materials**

- Glow Wire products Compliant to Glow Wire test required by IEC/EN 60335-1 5th Edition: Household and Similar Appliances Safety and UL 94 V-0
  - Comply with Glow Wire flammability index (GWFI) 850°C at least, according to IEC 60335-1, Glow Wire flammability test for end-products (GWEPT) 750°C No Flame, according to IEC 60335-1 and UL 94 V-0
- Contacts: Tin plated copper alloy

### Standards

- UL recognized E28476
- Application specification number: 114-13265

# Applications

- Household appliances
- HVAC
- Industrial machinery (e.g. control boards)
- Products can be used for global applications where compliance to IEC 60335-1 and UL 94 V-0 is required.

#### **Key Features**

- .156" centerline (3.96mm)
- Lance-less terminal
- Wire size: 0.26 to 1.33 mm<sup>2</sup> 22 to 16 AWG
- Voltage up to 600 VAC
- Current up to 11.5 A
- Housing locking latch
- Polarization tabs
- Asymmetrical terminals can only be loaded one way
- Breakaway style or discrete Terminal Position Assurance (TPA) devices
- Probe tip windows for continuity testing
- Contact lubrication
- Parts molded in various colors are available upon request
- Glow Wire products compliant to Glow Wire test required by IEC/ EN 60335-1 5th Edition: Household and Similar Appliances - Safety and UL 94 V-0

# **Product Offering**

Housing

Product Image	Туре	Style	Flammability	Part Number											
				Position	2	3	4	5	6	7	8	9	10	11	12
			UL 94 V-0	X-2132813-Y	-2										
	Receptacle Housing	Single Row	UL 94 V-0	X-2132781-Y		-3	-4	-5	-6	-7	-8	-9	10	11	12
20			GWT acc. IEC 60335-1 and UL 94 V-0	X-1744416-Y	-2	-3	-4	-5	-6	-7	-8	-9	10	11	12

\*Colored housings are available upon request. For more information, contact TE sales representative.

#### **Terminal Position Assurance (TPA) - Optional**

Product Image	Туре	Style	Flammability and TPA Type	Number of Positions											
				Position	2	3	4	5	6	7	8	9	10	11	12
1994	Terminal Position	Contact	UL 94 V-0 Breakaway	X-2132782-Y											12
	Assurance (TPA)	Locking Plate	UL 94 V-0 Discrete	X-1744544-Y	-2	-3	-4	-5	-6	-7	-8	-9	10	11	

#### Header

Product Image	Туре	Style	Flammability	Part Number											
				Position	2	3	4	5	6	7	8	9	10	11	12
himin .			UL 94 V-0	X-1123723-Y	12	13	14	15	16	17	18	19	10	11	
	Vertical Header No orientation post	Single Row	UL 94 V-0	X-647689-Y											12
	No orientation post		GWT acc. IEC 60335-1 and UL 94 V-0	X-1744489-Y	-2	-3	-4	-5	-6	-7	-8	-9	10	11	12
	Vertical Header	Cingle Dow	UL 94 V-0	X-1744057-Y	-2	-3	-4	-5	-6	-7	-8	-9	10	11	12
	With orientation post	Single Row	GWT acc. IEC 60335-1 and UL 94 V-0	X-1744429-Y	-2	-3	-4	-5	-6	-7	-8	-9	10	11	12
	Shrouded Header	Cingle Dow	UL 94 V-0	X-1877285-Y	-2	-3	-4	-5	-6	-7	-8	-9	10	11	12
Province of the second	Sillouded Heddel	Single Row	GWT acc. IEC 60335-1 and UL 94 V-2	X-1744427-Y	-2	-3	-4	-5	-6	-7	-8	-9	10	11	12
11111111	Dight Apgle Header	Cingle Dow	UL-94 V-0	X-647676-Y	-2	-3	-4	-5	-6	-7	-8	-9	10	11	12
	Right Angle Header	Single Row	GWT acc. IEC 60335-1 and UL 94 V-0	X-1744428-Y	-2	-3	-4	-5	-6	-7	-8	-9	10	11	12

#### Contact

Product Image	Туре	Part Number	
al	Phos Bronze Pre-Tin Contact 18-22 AWG (0.89-0.30mm <sup>2)</sup>	Receptacle Contact	1744144-1
	Phos Bronze Pre-Tin Contact 16-20 AWG (1.4-0.5mm <sup>2)</sup>	Receptacle Contact	1744201-1

#### Part Number Ordering: Example for X-1744416-Y Housing\* -2 thru -9

Substitute dash number listed for "Y", therefore a -2 signifies PN 174416-2

1--0 thru 1--2

Substitute first number for "X" and second number listed for "Y", therefore 1--2 signifes PN 1-1744416-2

\*Follow same numbering scheme throughout for other part numbers listed

#### **Application Tooling**

Part Number							
90720-1	Straight Action Hand Tool						
91337-1	PRO-CRIMPER III Hand Tool Assembly						
2119118-1							
354500-[]	AMP-O-LECTRIC Model "G" Terminating Machine						
1725950-[]	AMP 3/K-40 Press						
528324-[]	Komax Gamma 333 PC						
1385286-[]	Side Feed HDM Applicator						
91579-1	Side						